

TSGENCO

4X270MW BHADRADRI TPS, TELANGANA

VOLUME -III

**TECHNICAL SPECIFICATION
FOR
MISCELLANEOUS PUMPS**

Specification No. : PE-TS-411-100-N001 (REV. 0)



**BHARAT HEAVY ELECTRICALS LIMITED
POWER SECTOR
PROJECT ENGINEERING MANAGEMENT
PPEI BUILDING, SECTOR 16 A
NOIDA - 201301**



1.0 The tender document contains three (3) volumes. The bidder shall meet the requirements of all the three volumes.

1.1 Volume -I CONDITIONS OF CONTRACT

This consists of four parts as below:

Volume - I A : This part contains instructions to bidders for making bids to BHEL.

Volume - I B : This part contains general commercial conditions of the tender and include provision that vendor shall be responsible for the quality of item supplied by their sub-vendors.

Volume - I C : This part contains special conditions of contract.

Volume - I D : This part contains commercial conditions for erection and commissioning site work, as applicable.

1.2 Volume - TECHNICAL SPECIFICATIONS

Technical requirements are stipulated in Volume II which comprises of:

Volume - II A : General Technical Conditions

Volume - II B : Technical specification including drawings, if any

1.2.1 Volume - II B :

This volume is sub-divided into following sections:

Section - A : This section outlines the scope of enquiry.

Section - B : This section provides "Project Information"

Section - C : This section indicates technical requirements specific to the contract, not covered in Section-D.

Section - D : This section comprises of technical specifications of equipments complete with data sheet A, B & C.

Data sheet - A specifies data and other requirements pertaining to the equipment.

Data sheet - B specifies data to be filled by the bidder (Data Sheet B is contained in Volume - III)

Data sheet - C indicates data documents to be furnished after the award of contract as per agreed schedule by the vendor (as applicable).

1.2.2 Volume - III TECHNICAL SCHEDULES

This volume contains technical schedules and Data Sheets - B, which are to be duly filled by the bidder and the same shall be furnished with the technical bid as per checklist, sec B7 in vol III

2.0 The requirements mentioned in Section C/Data Sheets-A of Section-D shall prevail and govern in case of conflict between the same and the corresponding requirements mentioned in the descriptive portion in Section - D.



TECHNICAL SPECIFICATIONS

SPECN. NO.:

PE-TS-411-100-N001

MISCELLANEOUS PUMPS

VOLUME:

III

SECTION:

REV. NO.

0

DATE:

31.07.2015

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TECHNICAL SPECIFICATIONS

SPECN. NO.:

PE-TS-411-100-N001

VOLUME:

III

SECTION:

A

MISCELLANEOUS PUMPS

REV. NO.

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DATE:

31.07.2015

DOCUMENTS TO BE SUBMITTED ALONG WITH THE OFFER

- A1 COMPLIANCE CERTIFICATE
- A2 SCHEDULE OF DEVIATIONS
- A3 SCHEDULE OF PERFORMANCE GUARANTEES
- A4 UNPRICED SCHEDULE OF PRICES (AS PER NIT FORMAT)
- A5 INPUTS FOR HT MOTORS
- A6 GENERAL ARRANGEMENT DRAWING



TECHNICAL SPECIFICATIONS MISCELLANEOUS PUMPS COMPLIANCE CERTIFICATE	SPECN. NO.:		PE-TS-411-100-N001	
	VOLUME:	III	SECTION:	A1
	REV. NO.	0	DATE:	31.07.2015

The bidder shall confirm compliance with following by signing/ stamping this compliance certificate and furnish same with the offer.

- a) The scope of supply, technical details, construction features, design parameters etc. shall be as per technical specification & there are no exclusions/ deviations with regard to same.
- b) QP/ test procedures shall be submitted in the event of order based on the guidelines given in the specification & QP enclosed therein.
- QP will be subject to BHEL/ CONSULTANT/ CUSTOMER approval in the event of order & customer hold points for inspection/ testing shall be marked in the QP at the contract stage. Inspection/ testing shall be witnessed as per same apart from review of various test certificates/ Inspection records etc.
- c) All drawings/data – sheets etc. to be submitted during contract shall be subject to BHEL/ CONSULTANT/ CUSTOMER approval.
- d) There are no other deviation with respect to specification other than those furnished in the 'Schedule of Deviations'.
- e) Mandatory spares as indicated in Datasheet A shall be included in the base price
- Any mandatory spares stated as not applicable, shall have to be supplied without any cost implication to BHEL in the event they are found to be applicable during detail engineering stage.
- f) The offered materials should be either equivalent or superior to those specified. Also for components where material is not specified it shall be suitable for intended duty. All materials shall be subject to approval in the event of order.
- g) Prices for recommended spares (if any) for 3 years operation shall be furnished separately & not included in the base price.
- h) The commissioning spares (if any) are supplied on 'As Required Basis' & prices for same included in the base price (If bidders reply to this is "No commissioning spares are required" and if some spares are actually required during commissioning same shall be supplied by bidder without any cost to BHEL).
- i) All sub vendors shall be as per BHEL/CONSULTANT/CUSTOMER approved list.
- j) Tests for noise, vibration, parallel running etc. for pumps shall be conducted at site by BHEL and if the site performance is found not meeting the requirements in any respect as specified, than the equipments shall be rectified or replaced by the vendor, at his own cost.
- k) Any special tools & tackles, if required, shall be in bidder's scope.
- l) All models offered have been supplied by bidder in the past and are meeting the experience qualifying criteria of BHEL/CONSULTANT/CUSTOMER (viz. offered model is successfully operating in two separate stations for at least two years as on the date of submission of the offer). Any deviation to this criteria shall be suitably highlighted in deviation schedule.
- m) All selected motor ratings have minimum margins as per Datasheet A, Section D1 of Vol IIB

We the undersigned hereby undertake to meet the compliance requirements as listed above on the conditions as elsewhere specified.

PARTICULARS OF BIDDER/ AUTHORISED REPRESENTATIVE

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NAME	DESIGNATION	SIGNATURE	DATE	COMPANY SEAL
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	TITLE * SCHEDULE OF DEVIATIONS () From Conditions of Contract (Volume - I) () From General Technical Conditions (Volume - II A) () From Technical Specifications (Volume - II B)				SPECIFICATION NUMBER	
					PE-TS-411-100-N001	
					VOLUME III	PART - A
SHEET OF						
We the undersigned hereby certify that the above mentioned are the only deviations.						
PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE						COMPANY SEAL
NAME	DESIGNATION	SIGNATURE	DATE			

**SCHEDULE OF PERFORMANCE GUARANTEES****4X270MW BHADRADRI TPS**

SPECN. NO.:

PE-TS-411-100-N001

VOLUME:

III

SECTION:

A3 Sheet 1 of 2

REV. NO.

0

DATE:

31.07.2015

Following parameters are guaranteed for following pumps

Sl. No.	Pump Description	Guaranteed Capacity	Guaranteed TDH	Guaranteed Pump Eff.	Guaranteed Motor Eff.	Guaranteed Power consumption at inlet to motor terminals	Pump model	Motor Rating	Pump GD ² Value for HT motor only	Pump RPM	T/S Curve attached for HT motor
		(M3/Hr)	(MWC)	%	%	(KW)		(KW)			
	Horizontal pumps (Group I)										
1	# DMCW PUMPS	1180	45.5		94						YES
2	# DMCW BOOSTER PUMPS	700	12.5								
3	DM TRANSFER PUMPS	240	60								
4	HOTWELL MAKE UP PUMPS	60	60								
5	BOILER FILL PUMPS	200	150								

Note: 1 # Bid evaluation and LD is applicable for these pumps only as per clause 4.00.00 & Data Sheet-A of Standard Technical Specification for pumps, Section D1, Volume IIB.

We the undersigned hereby undertake to meet the performance guarantees as listed in the table above on the conditions as elsewhere specified. Any variation of the specified conditions during official tests will be taken in account by the customer

PARTICULARS OF BIDDER/ AUTHORISED REPRESENTATIVE

NAME

DESIGNATION

SIGNATURE

DATE

COMPANY SEAL

**SCHEDULE OF PERFORMANCE GUARANTEES****4X270MW BHADRADRI TPS**

SPECN. NO.: PE-TS-411-100-N001

VOLUME: III SECTION: A3 Sheet 2 of 2

REV. NO. 0 DATE: 31.07.2015

Following parameters are guaranteed for following pumps

Sl. No.	Pump Description	Guaranteed Capacity	Guaranteed TDH	Guaranteed Pump Eff.	Guaranteed Motor Eff.	Guaranteed Power consumption at inlet to motor	Pump model	Motor Rating	Pump GD ² Value for HT motor only	Pump RPM	T/S Curve attached for HT motor
		(M3/Hr)	(MWC)	%	%	(KW)		(KW)			
	Vertical pumps (Group II)										
1	# RAW WATER PUMPS	2500	30		94						YES
2	# ACW PUMPS	1280	37.5		94						YES
3	# CW MAKE-UP PUMPS	1650	21								
4	# SERVICE WATER PUMPS	250	63								
5	APH/ESP WATER EASHING PUMPS	330	75								
6	POTABLE WATER PUMPS	25	52								

Note: 1 # Bid evaluation and LD is applicable for these pumps only as per clause 4.00.00 & Data Sheet-A of Standard Technical Specification for pumps, Section D1, Volume IIB.

We the undersigned hereby undertake to meet the performance guarantees as listed in the table above on the conditions as elsewhere specified. Any variation of the specified conditions during official tests will be taken in account by the customer

PARTICULARS OF BIDDER/ AUTHORISED REPRESENTATIVE

NAME

DESIGNATION

SIGNATURE

DATE

COMPANY SEAL



TECHNICAL SPECIFICATIONS

SPECN. NO.:

PE-TS-411-100-N001

VOLUME:

III

SECTION:

B

MISCELLANEOUS PUMPS

REV. NO.

0

DATE:

31.07.2015

DOCUMENTS TO BE SUBMITTED ON PLACEMENT OF LOI

- B.1 PUMP DATA SHEET -B ALONG WITH PERFORMANCE CURVE
- B.2 GA & CROSS SECTIONAL DRAWING
- B.3 PUMP QAP (REFER STANDARD PUMP QP ATTACHED AT SECTION D OF VOL II B)
- B.4 MOTOR DATASHEET -C ALONG WITH OTHER MOTOR DOCUMENTS
- B.5 MOTOR QAP (REFER STANDARD MOTOR QP ATTACHED AT SECTION D OF VOL II B)
- B.6 ELECTRICAL LOAD DATA
- B.7 SCHEDULE AS PER LIST



PROJECT:
MISCELLANEOUS PUMPS
DATASHEET - B

VENDOR DOC. NO.

REV NO.

BHEL DOC. NO.

REV NO.

SL.	DESCRIPTION	UOM	PUMP DATA	PUMP DATA	PUMP DATA
1.0	GENERAL				
1.1	Desigation of the Pump				
1.2	Manufacturer				
1.3	Model No.				
1.4	No. of pumps	Nos.			
1.5	System Design Pressure	Kg/cm ²			
1.6	Specific Gravity of fluid to be handled	-			
2.0	PERFORMANCE PARAMETERS				
2.1	Performance standard				
2.2	Rated capacity. (No negative tolerance)	M ³ /hr			
2.3	Total Dynamic Head (TDH) at rated capacity (No negative tolerance)	MWC			
2.4	Shut off head	MWC			
2.5	Range of Operation of the Pump				
	a) Min.Flow	M ³ /hr			
	b) Max.Flow	M ³ /hr			
2.6	The pumps offered have continuously rising head capacity curves from the duty point towards shut off point.				
2.7	The pumps offered have stable rising H-Q curves within the "Range of Operation"				
2.8	Pump rated speed	RPM			
2.9	Vibration measurements (2.9.2 is applicable in addition to 2.9.1 for Pumps with speed less than 600 RPM)				
2.9.1	Max.value of vibration on any pump /motor bearing w.r.t. velocity (Vrms) as per ANSI/ HIS 9.6.4 for speed > 600 RPM				
	a) Guaranteed at manufacturer's works	mm/s			
	b) Guaranteed at site	mm/s			
2.9.2	Max.value of vibration on any pump /motor bearing w.r.t. peak to peak amplitude as per ANSI/ HIS 9.6.4 for speed <= 600 RPM				
	a) Guaranteed at manufacturer's works	microns			
	b) Guaranteed at site	microns			
2.10	Max. noise Level (Guaranteed at site)	dB			
2.11	Guaranteed Pump efficiency at rated head & rated capacity without -ve tolerance	%			
2.12	Power consumption				
	a) Guaranteed pump input power at duty point	KW			
	b) Guaranteed max. Pump input power within range of operation.	KW			
	c) Max. pump input power at shut off	KW			
	d) Guranteed power at motor input	KW			
2.13	NPSH required at rated capacity	MWC			
3.0	DESIGN & CONSTRUCTION FEATURES				
3.1	Type of pump casing				
3.2	Pump duty				
3.3	Type of Impeller				
3.4	Location				
3.5	Pump suitable for parallel operation				
3.6	Torque speed curve of the pump & drive motor furnished for pumps with drive motor rating of 100 KW and above.				
3.7	Pump number of stages				



PROJECT:
MISCELLANEOUS PUMPS
DATASHEET - B

VENDOR DOC. NO.

REV NO.

BHEL DOC. NO.

REV NO.

SL.	DESCRIPTION	UOM	PUMP DATA	PUMP DATA	PUMP DATA
3.8	Specific speed $N = \text{RPM} \times (\text{Flow in USGPM})^{1/2} / (\text{Head in Ft.})^{3/4}$				
3.9	Minimum suction head required in MLC for pump operation at maximum discharge point within the 'Range of Operation' specified (NPSHR at max. flow).				
3.10	Whether pump is suitable/designed so that pump internals can be attended without disturbing suction and discharge piping.				
3.11	Type of coupling between pump & motor				
3.12	Bearing (DE & NDE)				
	a) Type and manufacturer				
	b) Bearing no.				
	c) Type of lubrication				
	d) Design life (Hrs.)				
3.13	Shaft Sealing arrangement				
	a) Type and manufacturer				
	b) Sealing liquid				
	c) Requirement of external water if any				
	i) Quality				
	ii) Quantity/ Pump	M ³ /hr			
3.14	In case separate oil/grease/water pump or any such equipment required for bearing lubrication/stuffing box gland sealing, furnish full technical details of these equipment and their drive.				
4.0	MATERTIAL OF CONSTRUCTION (Indicate applicable code/ standard)				
4.1	Casing				
4.2	Impeller				
4.3	Shaft				
4.4	Shaft sleeves				
4.5	Wear ring				
4.6	fasteners				
4.7	Gland				
4.8	Lantern ring				
4.9	Mechanical seals (faces)/				
	Gland packing				
4.10	Base plate				
5.0	CONNECTIONS AND OTHER DIMENSIONAL DETAILS				
5.1	Impeller diameter	mm			
6.0	DRIVE DATA				
6.1	Drive unit output at 50°C ambient condition	KW/ P			
7.0	INSPECTION & TESTING				
7.1	Material test				
7.2	Hydrostatic test pressure	Kg/cm ²			
7.3	Hydrostatic test duration	Min.			
7.4	Performance test on pump at shop				
7.5	Dyanamic balance test				
8.0	WEIGHT AND LOADING DATA				
8.1	Weight of the pump & drive assembly	Kg			
8.2	Weight of the heaviest piece to be handled	Kg			

	PROJECT: MISCELLANEOUS PUMPS DATASHEET - B		VENDOR DOC. NO.		REV NO.	
			BHEL DOC. NO.		REV NO.	
SL.	DESCRIPTION	UOM	PUMP DATA	PUMP DATA	PUMP DATA	
8.3	Size of base plate (length x width)	mm				
9.0	ADDITIONAL INFORMATION FOR VERTICAL PUMPS					
9.1	Type of pump					
9.2	No. of stages for Vertical Turbine Pump	Nos.				
9.3	Bowl Head	MLC				
9.4	Bowl Efficiency	%				
9.5	Setting Length	m				
9.6	Column pipe OD X Thickness	mm X mm				
9.7	No of column pieces	Nos.				
9.8	No of intermediate shafts	Nos.				
9.9	No of bearings	Nos.				
9.10	Type & make of Bearing					
9.11	Sealing/lubrication arrangement of bearings					
9.12	Capacity of overhead forced lubrication tank	m ³				
9.13	Nos of forced lubrication pumps	Nos.				
9.14	Capacity of forced lubrication pumps	m ³ /Hr				
9.15	TDH of forced lubrication pumps	MLC				

	TITLE MOTOR DATA SHEET - C	SPECIFICATION NO.
		VOLUME II B
		SECTION D
		REV NO. 00 DATE
		SHEET 1 OF 2

S. No.	Description		Data to be filled by successful bidder
A.	General		
1	Manufacturer & country of origin		
2	Motor type		
3	Type of starting		
4	Name of the equipment driven by motor & Quantity		
5	Maximum Power requirement of driven equipment		
6	Rated speed of Driven Equipment		
7	Design ambient temperature		
B.	Design and Performance Data		
1	Frame size & type designation		
2	Type of duty		
3	Rated Voltage		
4	Permissible variation for		
5	a	Voltage	
6	b	Frequency	
7	c)	Combined voltage & frequency	
8	Rated output at design ambient temp (by resistance method)		
9	Synchronous speed & Rated slip		
10	Minimum permissible starting voltage		
11	Starting time in sec with mechanism coupled		
12	a) At rated voltage		
13	b) At min starting voltage		
14	Locked rotor current as percentage of FLC (including IS tolerance)		
15	Torque		
	a) Starting		
	b) Maximum		
16	Permissible temp rise at rated output over ambient temp & method		
17	Noise level at 1.0 m (dB)		
18	Amplitude of vibration		
19	Efficiency & P.F. at rated voltage & frequency		
	a) At 100% load		
	c) At 75% load		

NAME OF VENDOR			SEAL	REV.	
NAME	SIGNATURE	DATE			

	TITLE	SPECIFICATION NO.
		VOLUME II B
		SECTION D
		REV NO.00 DATE
		SHEET 2 OF 2

S. No.	Description	Data to be filled by successful bidder
	c) At starting	
C.	Constructional Features	
1	Method of connection of motor driven equipment	
2	Applicable Standard	
3	DOP of Enclosure	
4	Method of cooling	
5	Class of insulation	
6	Main terminal box	
	a) Type	
	b) Power Cable details (Conductor, size, armour/unarmour)	
	c) Cable Gland & lugs details (Size, type & material)	
	d) Permissible Fault level (kArms & duration in sec)	
7	Space heater details (Voltage & watts)	
8	Flame proof motor details (if applicable)	
	a) Enclosure	
	b) suitability for hazardous area	
	i Zone	O / I / II
	ii Group	IIA / IIB / IIC
9	No. of Stator winding	
10	Winding connection	
11	Kind of rotor winding	
12	Kind of bearings	
13	Direction of rotation when viewed from NDE	
14	Paint Shade & type	
15	Net weight of motor	
16	Outline mounting drawing No (To be enclosed as annexure)	
D.	Characteristic curves/ drawings (To be enclosed for motors of rating $\geq 55KW$)	
	a) Torque speed characteristic	
	b) Thermal withstand characteristic	
	c) Current vs time	
	d) Speed vs time	

NAME OF VENDOR			SEAL	REV.	
NAME	SIGNATURE	DATE			

[illegible]

CHECKLIST - LIST OF SCHEDULES

Sl. No.	Form No.	Description	Tick Applicable Forms
1.	PEM-6024	Schedule of Drawings/Catalogues submitted with Bid.	✓
2.	PEM-6025@	Schedule of Occurrence of Key Events of Delivery, Erection & Commissioning	
3.	PEM-6026	Schedule of Equipment Manufacture. Despatch and Shipment to Site.	✓
4.	PEM-6027	Schedule of Weights & Dimensions.	
5.	PEM-6028@	Schedule of Performance Guarantee	
6.	PEM-6030	Inspection Schedule	✓
7.	PEM-6031	Schedule of Cement and Steel and Quarterly Cement Requirement.	
8.	PEM-6032	Schedule of Quarterly Requirement of Reinforcing Bars and Structural Steel.	
9.	PEM-6033@	Bill of Quantities (Civil Works)	
10.	PEM-6035	Schedule of Bidder's Proposed Construction/ Site Fabrication Facilities.	
11.	PEM-6036	Schedule of Deviations.	✓
12.	PEM-6040	Schedule of Declaration	✓
13.	PEM-6041	Quality Plan	✓
14.	PEM-6042	Vendor's Drawings/ Documents Schedule	✓
15.	PEM-6043@	Schedule of Occurrence of Key Events for Civil/Structural Works	
16.	PEM-6046	Inspection Request.	✓
17.	PEM-6051@	Schedule of Prices.	✓
18.	PEM-6052@	Schedule of Unit prices	✓
19.	PEM-6053	Schedule of Prices for Commissioning & Mandatory Spares.	✓
20.	PEM-6054	Schedule of Prices for Recommended Spares.	✓
21.	PEM-6055	Schedule Prices for Erection and Maintenance Tools & Tackles.	✓
22.	PEM-6057	Schedule of Daily & Overtime Rates.	
23.	PEM-6058	Schedule of Hire charges for Construction/ Site Fabrication Facilities.	

For Forms marked with @ certain information to be filled by DEs before issuing to bidder.

	SCHEDULE OF DRAWINGS/CATALOGUES SUBMITTED WITH BID		SPECIFICATION NO:
			VOL III
			SHEET..... OF.....
Section C/D enclosed with the specification indicate the drawings / catalogues to be furnished with the bid. The bidder in addition to furnishing the same, can also include any other drawings / catalogues which he may desire to submit with the bid. This schedule duly lists out such drawings as enclosed by the bidder with the bid.			
DRAWING/ CATALOGUE NUMBER	DESCRIPTION	NUMBER OF SHEETS	

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE				
NAME	DESIGNATION	SIGNATURE	DATE	COMPANY SEAL

	SCHEDULE OF EQUIPMENT, MANUFACTURE, DESPATCH AND SHIPMENT TO SITE			SPECIFICATION NO:
				VOL III
				SHEET..... OF.....
Equipment/Major Bought-out items	Time for Manufacture/ Procurement from Date of issues of Letter of intent (Weeks)	Time for Test Dismantling Packing & Ready for Despatch (Weeks)	Time required from Shipment to Site (Weeks)	Total Time from Date of Issue of Letter of intent to Shipment to Site (Weeks)
We, the undersigned hereby undertake to meet the schedule in weeks from manufacture, dispatch and shipment of each equipment and procurement of major boughtout items as listed above.				

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE				
NAME	DESIGNATION	SIGNATURE	DATE	COMPANY SEAL

	SCHEDULE OF WEIGHTS & DIMENSIONS		SPECIFICATION NO:
			VOL III
			SHEET..... OF.....
The bidder shall state below the weights and dimensions of various packages for shipment covering the complete scope.			
Description of Package(S)		Dimension (in meters)	Weight (in tones)

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE				
NAME	DESIGNATION	SIGNATURE	DATE	
				COMPANY SEAL

	INSPECTION SCHEDULE			SPECIFICATION NO	
				VOL III	
				SHEET..... OF.....	
S No.	ITEM/COMPONENT	PLACE & ADDRESS OF TEST / INSPECTION	SCHEDULE D DATE OF INSPECTION	DURATION OF TEST / INSPECTION (IN DAYS)	
This schedule shall be in the line with specification and quality plan requirements. The information in this form shall be furnished after receipt of LOI/PO.					

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE				
NAME	DESIGNATION	SIGNATURE	DATE	
				COMPANY SEAL

	TITLE * SCHEDULE OF DEVIATIONS () From Conditions of Contract (Volume – 1) () From General Technical Conditions (Volume – II A) () From Technical Specifications (Volume –II B)	SPECIFICATION NO	
		VOL III	
		SHEET..... OF.....	
We the undersigned hereby certify that the above mentioned are the only deviations.			

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE				
NAME	DESIGNATION	SIGNATURE	DATE	COMPANY SEAL

	TITLE * SCHEDULE OF DECLARATIONS	SPECIFICATION NO
		VOL III
		SHEET..... OF.....

*** Bidder shall include this schedule both in technical and Price offers**

DECLARATION

Icertify that all the technical data and information pertaining to this specification are correct and are true representation of the equipment/system covered by our format proposal number Dated and there is no deviation to the specification.

I hereby certify that I am duly authorized representative of the Bidder's company whose name appears above my signature.

Biders Company Name

Authorised representative's
Signature

Name

Bider's Name The bidder hereby agrees to fully comply with the requirements and intent of this specification for the price indicated

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE				
NAME	DESIGNATION	SIGNATURE	DATE	

FORM NO. PEM - 6041-0

FORM NO. PEM - 6041-0

[illegible]

(Form No. PEM-6042 7)

1. In absence of correlation with the test certificate(s) (e.g. material identification) samples shall be drawn by BHEL and all tests as per relevant specifications shall be carried out in their presence or in recognized Government Laboratory
2. When materials and components are initially identified and stamped by BHEL QS engineer, the identification marks shall be preserved till despatch. Wherever this is not possible, the identification mark shall be transferred to the components in the presence of BHEL QS Engineer unless otherwise agreed.
3. For castings and forgings integral test specimens shall be provided. When this is not possible for casting, they shall be poured in the presence of BHEL QS Engineer unless otherwise, if witnessing of test by BHEL is called for.
4. When welders qualified by reputed inspection agencies or statutory bodies are not available, qualification tests shall be conducted in the presence of BHEL QS Engineer.
5. This Quality Plan is liable to be modified as per the requirements of approved drawings and changes in technical specifications/drawings. If there are contradictions in respect of column 7 & 8 between this Quality Plan and the approved drawings specifications, the latter shall prevail.
6. Wherever inspection by BHEL's Purchaser/Third Party/Statutory authorities are mandatory, this shall be complied with.
7. Inspection reports, log sheets, test reports/certificate, etc. shall be furnished to BHEL at the appropriate stages or at the time of final inspection, as required.
8. This Quality Plan is also applicable to spares, if any, under scope of supply of Vendor.
9. The quality plan shall be submitted in septuplicate (7 Copies).

	*SCHEDULE OF PRICES FOR COMMISSIONING AND MANDATORY SPARES						SPECIFICATION NO		
							VOL III		
							SHEET..... OF.....		
*Unpriced schedule shall also be furnished along with Part A- Schedule in technical bid The bidder shall indicate here the quantity required for erection / commissioning and mandatory spares for equipment as listed in Section C / Section – D. If the listed spares are not adequate then the bidder shall indicate those and additional spares considered necessary by him.									
Type	Manufacturer's Drawing No / Part of spare	Description	Material	Quantity per Unit / Equipment	Quantity Recommended	If Set, Nos. Per Set	Delivery Period (Weeks)	Unit Price (Rs.)	Total Price (Rs.)
Erection & Commissioning									
Mandatory Spares									
Additional Spares Mandatory Erection / Commissioning									

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE					
NAME	DESIGNATION	SIGNATURE	DATE	COMPANY SEAL	

	*SCHEDULE OF PRICES FOR RECOMMENDED SPARES						SPECIFICATION NO		
							VOL III		
							SHEET..... OF.....		
*Unpriced schedule shall also be furnished along with Part A- Schedule in technical bid The bidder shall give below a list of spares recommended for three years (or as otherwise specified in section – C) for trouble free performance of the equipment / system offered.									
S. No.	Manufacturer's Drawing No / Part of spare	Description	Material	Quantity per Unit / Equipment	Quantity Recommended	If Set, Nos. Per Set	Delivery Period (Weeks)	Unit Price (Rs.)	Total Price (Rs.)

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE					
NAME		DESIGNATION	SIGNATURE	DATE	COMPANY SEAL

	TITLE * SCHEDULE OF PRICE FOR ERECTION AND MAINTENANCE TOOLS & TACKLES		SPECIFICATION NO	
			VOL III	
			SHEET..... OF.....	
*Unpriced schedule shall also be furnished along with Part A- Schedule in technical bid The bidder shall be given below the list of erection and maintenance tools and tackles as offered by him. This shall also include the customer's list of maintenance tools. If specified in Section – C / Section - D				
S. No	DESCRIPTION OF TOOLS & TACKLES	QUANTITY OFFERED	UNIT PRICE (Rs.)	TOTAL PRICE (Rs.)
NOTE : The hire charges for vendors equipment called for in this schedule shall include the cost of consumables, operation services, descriptions, wear and tear as well as vendor's over head and profit (These rates will be payable by customer to the vendor, only if the customer's requires the use of this equipment for carrying out his own work out side the scope of this contract).				

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE				
NAME	DESIGNATION	SIGNATURE	DATE	
				COMPANY SEAL